



Journal of POLISH CIMAC

Faculty of Ocean Engineering & Ship Technology
GDAŃSK UNIVERSITY OF TECHNOLOGY



ANALYSYS AND SYMULATION OF INTERNAL COMBUSTION ENGINE PERFORMANCE CHARACTERISTICS USING ELECTRONIC INTERFACE WITH “EEC IV” CAR COMPUTER

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Abstract

Currently all modern car combustion engines are equipped with an electronic control device, sometimes called on-board computer. It is responsible for driving the engine depending on driver behavior, engine working conditions and engine load. Main loads an Electronic Engine Control (EEC) unit is empowered to control are injectors (to doze certain amount of fuel) and ignition system (to ensure ignition timing). The control decision is estimated on the basis of readings from various sensors like MAP (Manifold Air Pressure) Sensor, CKP (Crankshaft Position) Sensor, air temperature sensor, throttle position and many others. Treating the EEC unit as a black box with specific inputs and outputs, an engine simulator was be constructed. Its principle is to substitute real sensors with compatible artificial electrical signals, arrange them in patterns similar to typical engine working conditions, expose EEC to them and eventually measure how EEC changes output signals values in real-time. The purpose behind was to create a fixture for educational purposes. Its operator can easily manipulate with virtual throttle pedal, set temperatures, load, even simulate sensor disconnection, having the ability of monitoring and registering the resulting EEC control decision. Those activities are realized by an electronic circuit involving 8-bit microcontroller and signals level match elements usage. Currently chosen target to interface with is Ford EEC IV unit, originally designed for Ford Sierra 2.0DOHC EFI engine. A series of successful measurements of ignition angle and cylinder filling characteristics have been done. Achieved results were verified with empirical data collected from a real engine.

Keywords: *Electronic Engine Control, educational, sensors, real-time visualization, interface*

1. Introduction

Technology of electronic engine control is a modern and extensively developed branch of motorization industry. Main reasons for it are: introducing rigorous norms concerning toxic fumes emission, minimization of fuel consumption, attempt to gain as much power as possible from a

certain cubic capacity. In addition to above, trends to simplify car maintenance and automatic failures diagnosing systems should be mentioned. Currently all cars equipped with direct fuel injection engine have a dedicated type of Electronic Engine Control (EEC) unit as an integral element of whole driving system[1].

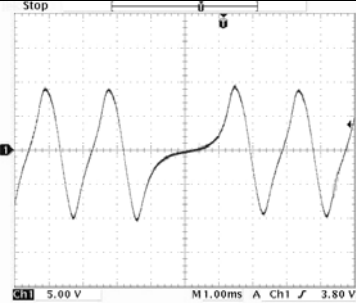
Major difficulty while electronically controlling a combustion engine is a possible sensor defect. The common way to deal with this problem is to use some default reading value or attempt to estimate the value on the basis of other sensors. The sensors can be differentiated on those which malfunction is resulting with improper engine behavior (diminished power, irregular work) and on those, like Crankshaft Position Sensor, which failure immobilizes the engine completely. Other problem is that sensor readings could be affected by random or systematic noise. Presence of such condition, in state of dynamic adaptation functioning, can disturb control characteristics. In worst case they have to be manually reset.

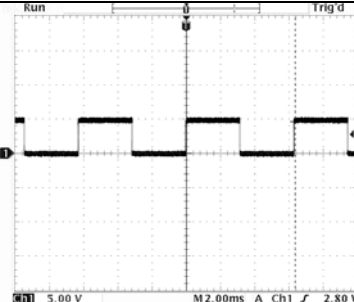
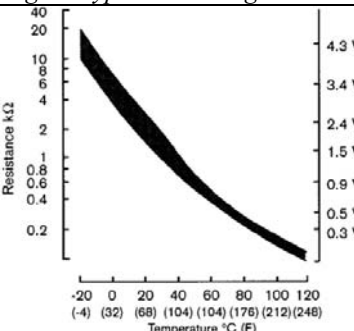
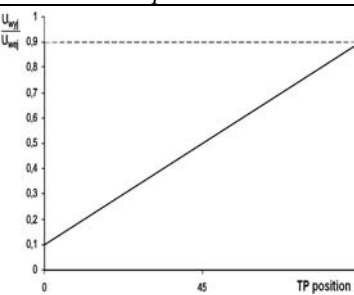
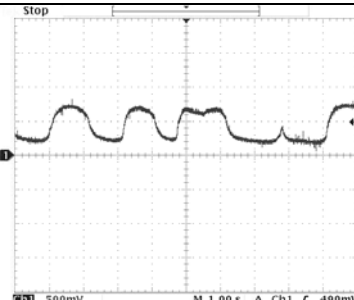
This paper presents a device that is enabling to observe EEC internal characteristics. The main idea behind is to replace all of the real sensors attached to EEC unit with artificially generated signals. Their time and frequency characteristics should resemble the specifics of each physical sensor. Additionally, the simulator is attached to EEC outputs for parallel monitoring EEC response (control decision) in real-time. The device can be used in real engine diagnostic (by serving a "fake signal" instead of a temporarily disconnected sensor) or for educational purposes.

2. Inputs of an EEC unit

The target chosen to interface with is Ford EEC-IV unit, originally designed for Ford Sierra 2.0DOHC EFI engine. There is a number of sensors that this control unit requires to monitor in order to discover engine working conditions. Below an absolute minimum set is listed. This set is sufficient enough to make EEC "think" it is mounted and working in a real car. Other inputs can be left connected to signal ground or supply voltage.

Tab. 1. Summary of major sensors present in direct fuel injection engine control systems

EEC-IV Input name	Functional description	Signal shape expected by EEC-IV	Signal properties description
Crankshaft Position (CKP) Sensor	Used to record the rate at which the crankshaft is spinning. The sensor system consists of a rotating part, typically a disc, as well as a static part, the actual sensor. Typically a Hall Effect sensor is used as the static part requiring a magnet to be mounted somewhere in the periphery of the rotating disc[2,3,4].	 <p>Fig. 1. Typical CKP signal curve</p>	Sinusoid changing its amplitude and period depending on engine RPM. For 800RPM the absolute values were in range of -10V/+10V, but for 6000RPM between -50V and +50V.

<p>Mainfold Absolute Pressure (MAP) Sensor</p>	<p>Indicated data is used to calculate air density and determine the engine's air mass flow rate, which in turn determines the required fuel metering for optimum combustion[2,4].</p>	 <p>Fig. 2. Typical MAP signal curve</p>	<p>Square wave of 5V amplitude. Modulated by frequency, from 160Hz (which corresponds to maximal engine load) to 100Hz (engine idling).</p>
<p>Engine Coolant Temp. (ECT) and Intake Air Temp. (IAT) Sensor</p>	<p>Temperature indicators of an engine and it's environment. Used for determining cold engine start, operating temperature reach as well as overheating [2,3].</p>	 <p>Fig.3. Typical ECT resistance and corresponding output voltage depending on the sensor temperature</p>	<p>Almost linear voltage from 0.2V to 4.5V. The sensor is connected in series to a fixed value resistor. The ECM supplies 5V to the circuit and measures the change in voltage between the fixed value resistor and the temperature sensor.</p>
<p>Throttle Position (TP) Sensor</p>	<p>Usually a potentiometer located on the butterfly spindle so that it can directly monitor the position of the throttle valve butterfly. In fuel injected engines, in order to avoid stalling, extra fuel may be injected if the throttle is opened rapidly (mimicking the accelerator pump of carburetor systems) [2,4].</p>	 <p>Fig. 4. Typical curve for V_{tp} / V_{ref} relationship</p>	<p>Almost linear voltage from 0.5V to 4.5V.</p>
<p>Heated Oxygen Sensor (HO₂S)</p>	<p>Used to regulate the fuel mixture in a "closed loop" operation. The result is a constant flip-flop back and forth from rich to lean which allows the catalytic converter to operate at peak efficiency while keeping the average overall fuel mixture in proper balance to minimize emissions [2,4].</p>	 <p>Fig. 5. Typical HO₂S signal curve</p>	<p>Constantly changing signal between two levels: 0,2V and 0,8V.</p>

3. Simulator circuit

Core of the simulator is an 8-bit Atmel ATmega88 RISC microcontroller. Because most of the generated/measured signals have simple digital nature, there was no reason to introduce a microprocessor of a greater complexity. Due to the fact that EEC consumes about 500mA of current (at 12V) in a normal state and a need for two operational voltage levels (+5V for the micro and +12V for operational amplifiers) to power up the system, an external ATX computer power supply was used. Main sub-circuits that can be identified in the device are:

- user interface (potentiometer, buttons) and a context numerical display
- MAX517 8-bit and TDA8444P 6-bit D/A converters, instructed through I²C bus by the micro, serving an analog signal for TP, IAT and ECT
- LM324N configured as differential amplifier, powered by symmetrical -12V/+12V voltage taken from ICL7660CPA voltage inverter. Used for adjusting the micro PWM signal levels in CKP sensor module. What is worth mentioning is that the CKP signal was reconstructed as a square wave, but this occurred sufficient enough for EEC and allowed to keep maximal circuit simplicity.
- simple voltage divider associated with transistor, for HO₂S signal. The resistors have been chosen in such a way that output voltage shall be equal 200mV or 800mV, depending on the transistor state.

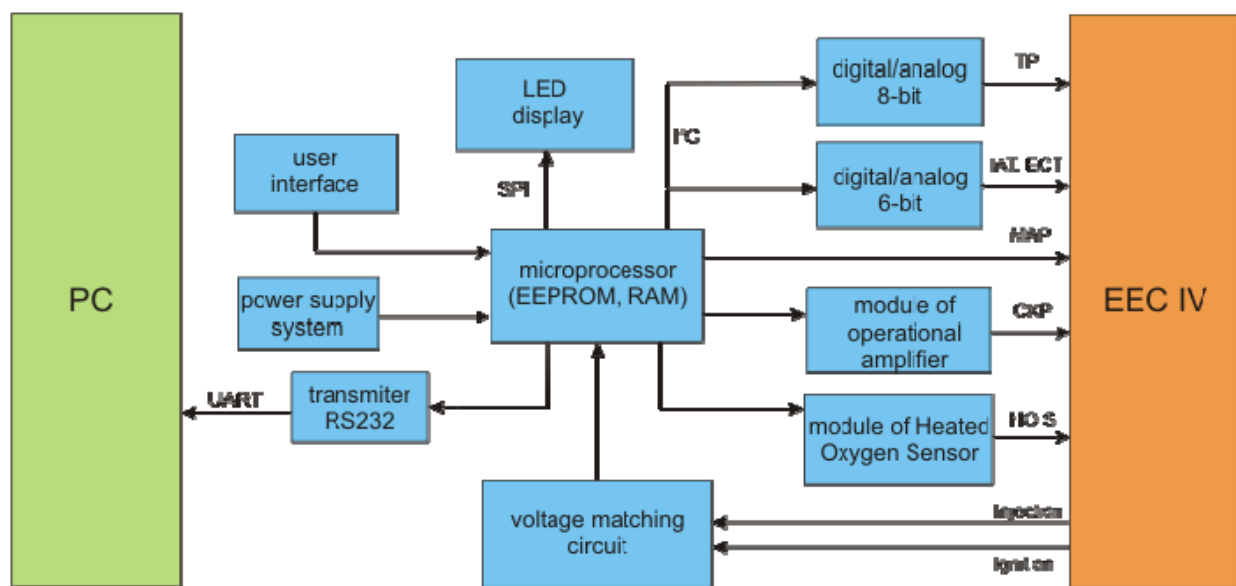


Fig. 6. Simulator functional block diagram

Software necessary for the simulator was created in ANSI C language, in AVR Studio 4 environment. A great focus on modularity and future extensions has been made. Implemented software architecture is time-slotted, with no autonomous OS.

Two working modes are foreseen for the device. One can be called real-time emulation, in which the user can set a quantized value for a certain sensor (from its valid range). Second mode is an automatic data acquisition mode, in which the user interface is disabled, UART and monitor circuits activated and previously uploaded (into micro Flash memory) test vector is executed. The structure of test vector is described in detail in the simulator manual. It enables to define simulated sensor values, sampling time, idle time needed to cover EEC lag when executing control decision and samples number for one measurement.

4. Measured signals and data acquisition method

It was decided that two events will illustrate EEC unit control decision: injection duration and ignition timing. Both of those events were time synchronized to TDC (Top Dead Centre) of the crankshaft. For injection in Ford Sierra 2.0DOHC EFI engine four electromagnetic valves are used. They are grouped in two pairs (1-3 and 2-4). Valves can be considered as bi-state elements driven by current. Their circuit is energized once each full crankshaft rotation. Energizing time shall be proportional to amount of fuel to be supplied to the cylinder. To measure this signal a simple circuit transferring current amount to voltage level is needed.

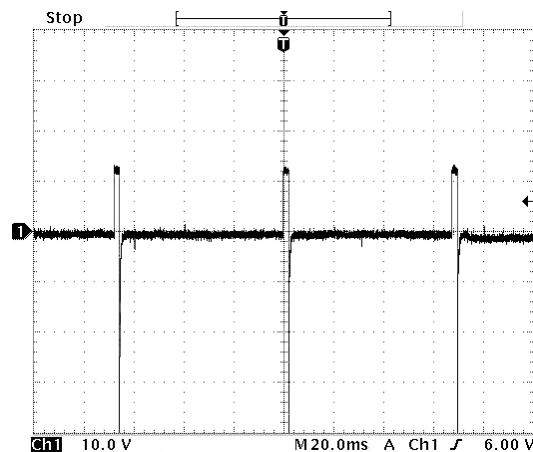


Fig. 7. Oscilloscope curve representing voltage applied to injector

The ignition angle is measured in crankshaft rotation degrees. They represent crankshaft position (relatively to TDC occurrence) in which the ignition spark should appear. The proper ignition plug is selected mechanically by an ignition distributor. A following circuit was developed to measure the ignition moment.

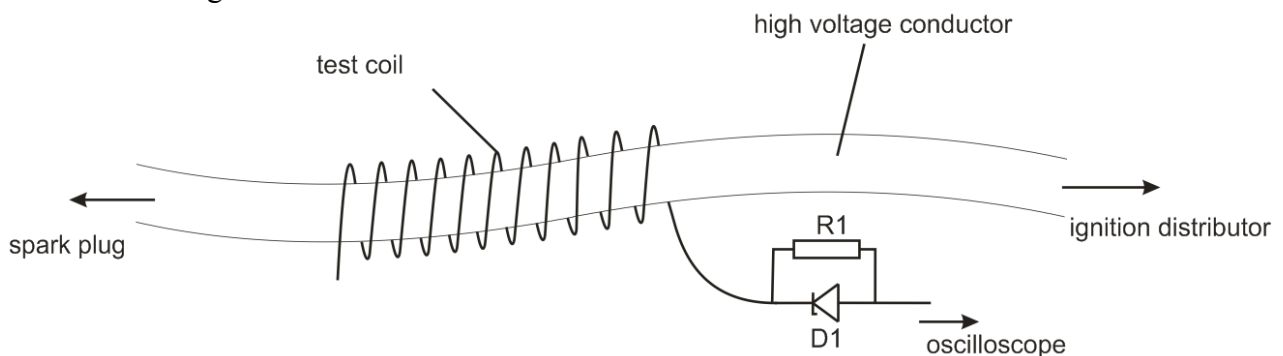


Fig. 8. Circuit used for measuring ignition moment

The high voltage (about 7kV) present on ignition cable results in voltage induction in the test coil. The D1 and R1 elements are only for adopting induced voltage level. To measure the ignition signal the system must react on signal edge.

For the data being gathered a following scheme was accepted. After system power-up, an EEC unit is stimulated with conditions resembling a cold engine start and idle work for 15 minutes. Then the required sensor values are set. To ensure that EEC will have the time to react properly, a three second pause is made. Assuming that after that time the control decision is stable and unchangeable, 1000 samples is gathered. This is done by resetting the internal timers each time TDC occurs and continuously debouncing the EEC output signal in anticipation of a certain slope appearance. The trigger for each single measurement is the nearest TDC occurrence. The final registered value is an arithmetical average of previously collected in a whole step. After that the

emulator is switching to next set of emulated sensor output values or finishes the activity. Gathered data and procedure status are being outputted to UART in parallel with measurements progression.

The reason behind taking an average for estimating the real value is an assumption that the signal is time stable and is not affected by hysteresis effect. Reason for having 1000 samples is that the earlier oscilloscope observation had shown that the control signals have the tendency to fluctuate 30-60us relatively to TDC moment. While sample taking time equals roughly 2us, having 1000 samples is aimed to eliminate this effect. Increasing samples number beyond that count would theoretically improve the precision, but make the overall process unrealistic in terms of time.

5. Example characteristics and final summary

The simulator outcome data was eventually stored and reworked on a PC. Data selection, filtration and visualization were done using Microsoft Excel and MathWorks Matlab. Obtained values were compared and contrasted with data gathered empirically. This was done using an isolated oscilloscope interfaced in parallel with EEC-IV signals controlling 2.0DOHC EFI engine, mounted in an engine test bed. Final results weren't mismatching the reference measurements (in the comparison scope, that is the filling and timing characteristics presented below) more than 6%, what can be perceived as a satisfying result.

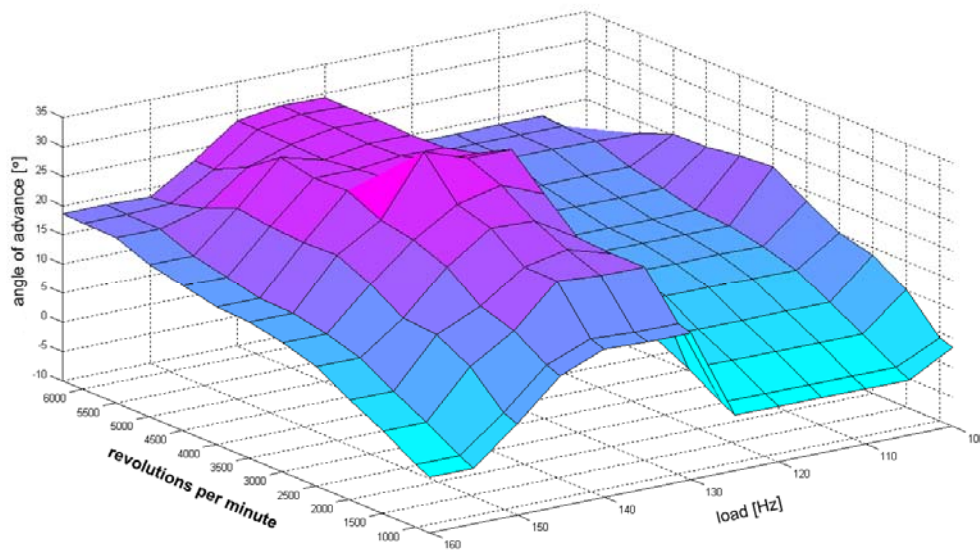


Fig. 9. Example of obtained ignition angle characteristics, $TP = 5^\circ$, $ECT = 0^\circ C$, $IAT = 0^\circ C$

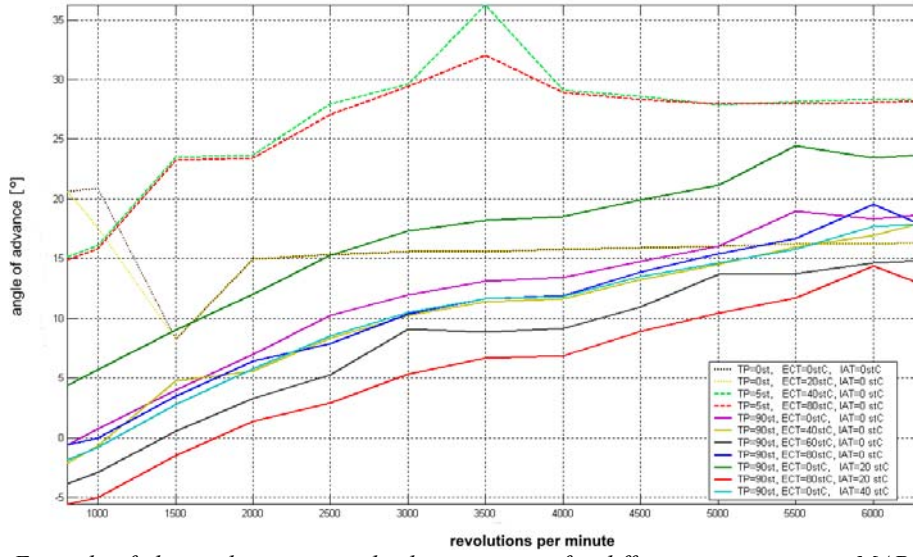


Fig. 10. Example of obtained ignition angle characteristics for different temperatures, MAP = 140Hz

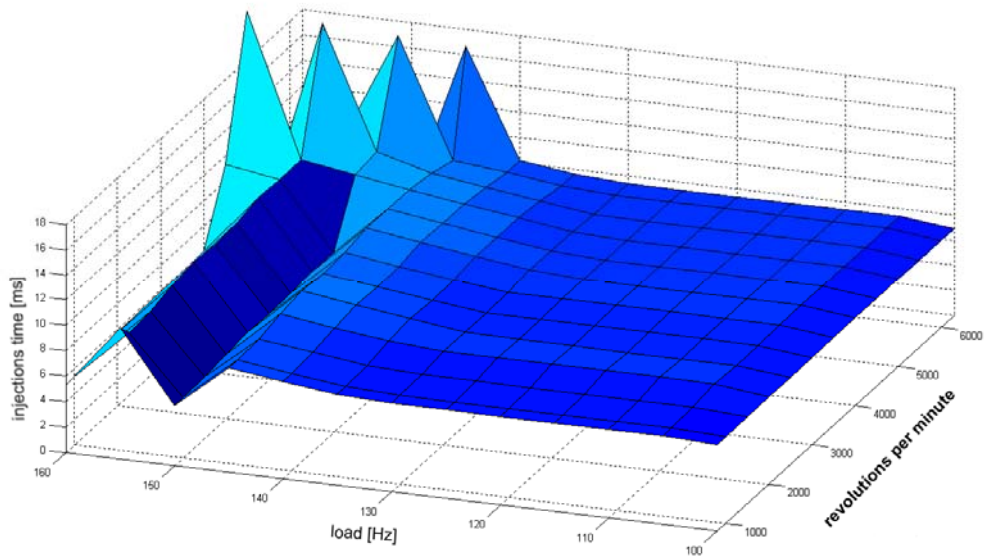


Fig. 11. Example of obtained filling characteristics, TP = 90°, ECT = 0°C, IAT = 0°C

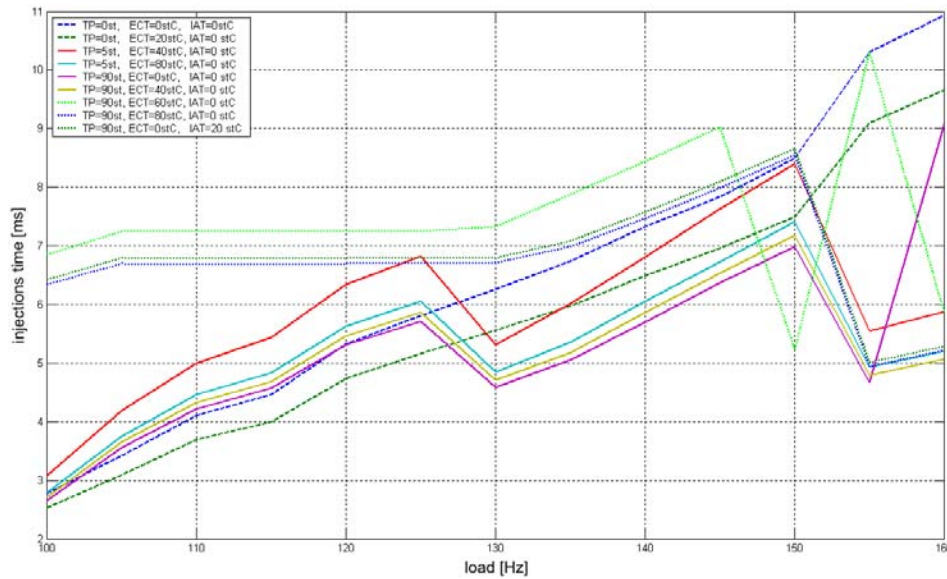


Fig. 12. Example of obtained filling characteristics for different temperatures, MAP = 140Hz

Main conclusion from other test series (not presented in this paper) is that the reverse engineering attempts, aimed to uncloak EEC internal control algorithms, are very hard to succeed. The vast number of factors that are influencing the momentary control decision, dynamic adaptation mechanism presence and the fact that some of the constant parameters are estimated empirically by manufacturer during engine development, makes the obtained results valid only for an qualitative rather than quantitative analysis.

References

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